# ARMSTRONG BROS. TOOL CO. "The Tool CHICAGO, U.S.A.

323 N. Francisco Ave., CHICAGO, U. S. A. London Branch: ARMSTRONG BROS. TOOL CO., LTD.



Each ARMSTRONG BROS. pipe tool is an improved tool designed after exhaustive tests of other types and makes. They comprise the most complete line of hand pipe tools made; are strictly speaking "Better Pipe Tools" and should not be confused with other makes of similar name. You can always tell an ARMSTRONG BROS. Tool by the Arm-and-Hammer Trade Mark.

#### ARMSTRONG BROS. Solid Pipe Dies, Stocks and Sets

Designed by experts who have specialized for over 40 years in metal-cutting tools, these dies have many improved features, cut easier, faster and cut smoother threads. Chasers are of Vanadian Tool Steel—hold their sharpness; are cast-welded solidly into die bodies. Special design features include: (1) Clearance from Cutting Points—no "drag," tearing or jamming.

(2) Full support behind cutter. (3) Correct Cutting and Correct Throat Angle. (4) Ample Chip Clearance.





#### ARMSTRONG BROS. Stocks

Perfectly balanced with smooth bodies that fit in hand comfortably. Bodies of Certified Malleable Iron, black lacguered; accurately ma-chined inside and out. Handles burnished, dull



Set No.	Number of Dies in Set	For Threading Pipe Size Inches	Dimensions of Dies Inches	Price Stock Without Dies or Guides	Price Extra Dies Each	Price of Set Complete				
0 1-6 1-5 1-3 1½ 1½-6 1½-4	Four Five Six Five Three Three Six Four	1/8 to 1/2 1/4 to 1 1/8 to 1 1/8 to 3/4 1/2 to 1 1/4 to 11/4 1/2 to 11/4	2½x2½x¾ 2½x2½x¾ 2½x2½x¾ 2½x2½x¾ 2½x2½x¾ 3 x3 x¾ 3 x3 x¾	\$3.00 3.50 3.50 3.50 3.50 4.00 4.00 4.00 8.50	\$1.40 1.60 1.60 1.60 2.00 2.00 2.00 2.50	\$ 8.00 10.50 12.00 10.50 7.50 9.50 15.50 11.50				
2 2-4 2-5 2-6	Three Four Five Six	3/4 to 2	4 x4 x78 4 x4 x78 4 x4 x78 4 x4 x78	8.50 8.50 8.50	2.50 2.50 2.50 2.50	17.00 19.50 22.00				

#### ARMSTRONG BROS. Triplex Stock

Handy where range of sizes is limited to three with none larger than 1 inch. Eliminates need for carrying and changing of dies and bushings. Come equipped with dies—½-inch, ¾-inch and 1-inch unless otherwise specified.

Tri- plex Set No.	Dimensions of Dies 2½x2½x¾ Inch	Wt. Com- plete Lbs.	Stock Only With- out Dies	Price Each Extra Dies	Price Com- plete				
1-T	Triplex Stock with three Dies	11½	\$7.50	\$1.60	\$12.25				



## ARMSTRONG BROS. Adjustable

Dies, Stocks and Sets

Made of Vanadium Tool Steel, dies take a keen
edge and hold it; require less muscle, cut smooth
threads, cut faster. Design features include:
"Backed-off" Chasers—clearance from cutting
points. Correct Cutting Angle, Correct Throat
Angle.





Stocks are accurately machined, inside and out. Bodies (Certified Malle-able Iron) are free from sharp ridges. Black lacquered with handles dull nickeled.

Set No.	Pairs of Dies in Set	For Threading Pipe Size Inches	Price Stock Without Dies or Guides	Price Extra Dies Pair	Price of Set Complete
1-A 2-A 2-A-6 2-A-5 2½-A 2½-A-6	Four Five Six Five Two* Four*	1/8 to 1/2 1/4 to 1 1/8 to 1 1/8 to 8/4 1/2 to 1 1/4 1/4 to 1 1/4	\$3.25 4.00 4.00 4.00 5.25 5.25	\$1.60 2.00 2.00 2.00 2.00 3.50	\$9.00 12.00 14.00 12.00 14.00
3-A 3-A-4 3-A-5 3-A-6	Three Four Five Six	1 to 2 1 to 2 34 to 2 1/2 to 2	7.00 7.00 7.00 7.00 7.00	3.50 4.50 4.50 4.50 4.50	20.00 18.00 21.00 24.00 27.00

\*½, ¾, 1 and 1¼-inch No. 2½-A Sets are Double End Dies. The ¼ and 3/8 are Single End; price \$2.50 per pair.

## ARMSTRONG BROS. Reversible Ratchet Stock



For tight places. Instantly reversible. Will thread pipe projecting but I inch. Takes all standard dies. Dies and guides included.

Set No.	For Threading Pipe Size—Inches	Dimensions of Dies Inches	Weight of Set Pounds	Price Stock Only	Price Extra Dies	Price of Set Com- plete
1-R 1-R-6 2-R 2-R-6	38, ½, 34, 1 ½, ¼, 36, ½, ¾, 1 1, 1¼, 1½, 2 ½, ¾, 1, 1¼, 1½, 2	2½x2½x¾ 2½x2½x¾ 4 x4 x⅓ 4 x4 x⅓ 4 x4 x⅓	8 3/4 111/4 27 34	\$ 7.50 7.50 12.50 12.50	\$1.60 1.60 2.50 2.50	\$15.00 19.00 24.75 31.25



ARMSTRONG BROS. Pipe Wrench
Patented Design, All Steel
Drop forged of steel and heat treated, has no frame.
Side pull strain is taken up by two solid forged steel lugs which are reinforced or tied together by the recessed nut. Novel spring action insures proper gripping. Replaceable lower jaw.

Lgth In.	Capacity Inches	Wt. Lbs.	Han- dles	Yoke	Jaw or Yoke Pins	Nut	Spring As- sem- bly	Insert Jaw	Mov- able Jaw	Com- plete Wrench
10	1/8 to 3/4	11/2	\$1.25	\$0.15	\$0.03	\$0.25		\$0.55	\$0.70	\$ 2.20
14	14 to 11/2	284	2.45	.35	.04	. 45	.07	.85	1.50	2.85 3.85
24	1/4 to 21/2	71/2	3.50 5.65	.55		.60		1.10	2.15 3.50	5.50 8.50
36	1/4 to 31/2	151/4	11.50	1.10	. 05	1.40	.12	1.50	5.70	15.00



Do not confuse ARMSTRONG BROS. Pipe Tools with those of similar name. These pipe tools can be distinguished by the Arm-and-Hammer Trade Mark.



#### ARMSTRONG BROS. Pipe Cutters



Improved design—end thrust absorbed by hardened steel nut. Bodies, certified malleable iron; Pins and Rollers Hardened Tool Steel. Feed Rod knurled, hardened at point, bears on inserted hardened steel block embedded in swinging arm. Large sizes tapped for pipe handle.

Comes with an ARMSTRONG BROS. Knife Blade Cutter Wheel (Sea description below)

Wheel. (See	description	below)	).
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No.	Capacity Pipe, Inches	Weight Pounds	Price Pins Each	Price Rollers Each	Price Wheels Each	Price Com- plete Each
1-A	1/8 to 11/4	4	\$0.10	\$0.25	\$0.70	\$4.00
2-A	3/4 to 2	714	.15	.40	.80	6.00
3-A	11/2 to 3	1234	.15	.40	.80	10.50
4-A	21/2 to 4	151/2	.20	.60	1.10	19.00



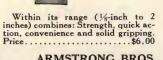
Look for the Arm - and - Ham-mer Trade Mark. It guarantees a better pipe tool an improved tool.

#### ARMSTRONG BROS. Pipe Vise Saddle

(Pat. App. For)

A firm base for standard hinged, heavy duty and chain vises that attaches instantly to any round or square post. Complete with pipe bender.........\$12.00

#### ARMSTRONG BROS. Open Side Vise





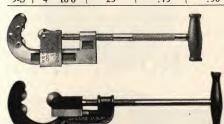
### ARMSTRONG BROS. Standard (Saunders Type) Pipe Cutters

The Body, Handle and Cutter Holder are certified malleable iron finished in black lacquer. Pins and Rollers are Tool Steel carefully machined and hardened. The Cutter Wheel is thin "knife blade" shape, made from a special Alloy Tool Steel, carefully hardened and heat treated to insure maximum strength and efficiency.



Parts are interchange-able with similar parts of Saunders Type Cutters of other makes.

No.	Capacity Pipe, Inches	Weight Pounds	Price Pins Each	Price Rollers Each	Price Wheels Each	Price Complete Each
1-S 2-S 3-S 4-S 5-S	1/8 to 1 1 to 2 2 to 3 21/2 to 4 4 to 6	3 6 11½ 15 23	\$0.10 .10 .15 .15	\$0.24 .32 .50 .50	\$0.50 .60 1.10 1.10 1.10	\$3.00 4.50 11.00 18.00 28.00



### ARMSTRONG BROS.

"Barnes Type" 3-Wheel

#### Pipe Cutters

Handy for tight aces. 3-wheel design places. 3-wheel design permits cutting of pipe with only short swing. Equipped with 3 ARM-STRONG BROS. Knife Blade Cutter Wheels.

Cutter No.	Capacity Pipe, Inches	Weight Pounds	Price Pins Each	Price Wheels Each	Price Complete Each
1-B	1/8 to 1	3	\$0.10	\$0,50	\$4.50
2-B	1/2 to 2	4	.10	.60	6.00
3-B	11/2 to 3	8	.10	.80	10.00
4-B	21/2 to 4	12	.20	1.00	20.00
5-B	4 to 6	20	.20	1.10	30.00

#### ARMSTRONG BROS. Knife Blade Cutter Wheels

Make pipe cutting faster, easier. Have thin penetrating blades that actually Cut. Special Alloy Tool Steel, accurately machined, heat treated, hardened and oil tempered. Cadmium plated to prevent rusting. Fit all standard pipe cutters.



	No.	No. Z	No. 3	No. 4	No. 5
	Price	Price	Price	Price	Price
	Each	Each	Each	Each	Each
Type of	Knurled	Knurled		Knurled	
Pipe Cutter	or	or	or	or	or
. ipo outroi	Smooth	Smooth	Smooth	Smooth	Smooth
	Edge	Edge	Edge	Edge	Edge
	Luge	Lage	Luge	Luge	Lage
Saunders	\$0.50	\$0.60	\$1.10	\$1.10	\$1.10
Barnes	.50	.60	.80	1.00	1.10
Nye		.80	.00	1.00	1.10
Trime	.60	.60	.90		
Trimo					
Armstrong Bros (Heavy Duty)		.80	.80	1.10	
Armstrong Bros. 3-inch Wheel.	.50	.60	.80	1.00	1.10
Armstrong Bros. Standard	.50	.60	1.10	1.10	1.10

#### ARMSTRONG BROS. Patented Chain Vise

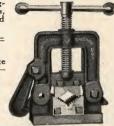
Light, compact, large capacity and strong. Goes into tool bag. One-piece, drop-forged jaws give full support to small-est pipe. Drop forged base and handle. Proof-tested chain.

No.	Holds Pipe Size Inches	Wt. Lbs.	Jaws Pair	with Screw	Screw Only	Han- dle with Nut	Nut Only	Price Each Com- plete
1-C 2-C 3-C 4-C	1/8 to 2 1/4 to 4 1/4 to 6 1/4 to 8	12½ 18 30	\$ 3.00 7.00 12.00 18.00	4.80 9.00	1.40 2.50	\$2.20 4.20 7.00 7.00	\$1.40 2.70 4.00 4.00	\$ 7.00 15.00 27.00 36.00

#### ARMSTRONG BROS. Standard Pipe Vise

Unbreakable Drop Forged Hook. Tool Steel Jaws, milled, hardened, tempered

No.	Holds Pipe Inches	Weight Pounds	Extra Jaws, Set of Three	Price Each Complete
7000	1/8 to 1/4	3	\$1.20	\$2.50
700	1/8 to 1/2	5	1.40	3.60
70	1/8 to 2	7½	1.75	4.25
71	1/8 to 2	10	1.75	5.00
72	1/8 to 3/2	16	2.50	7.50
73	1/8 to 41/2	25	3.50	11.00
74	1/8 to 6	49	6.00	23.50



#### ARMSTRONG BROS. Heavy Duty Vise

Carefully designed for use where exceptional strength and stiffness are required: Jaws of Tool Steel with milled teeth, heat treated and oil tempered.

Total Control of the	No.	Holds Pipe Size—Inches	Weight Each Pounds	Extra Jaws Set of Three	Price Each Com- plete	
- many - to To	21	1/8 to 21/2	16	\$1.75	\$ 8.00	
	22	1/8 to 31/2	29	2.50	14.00	
	23	1/4 to 5	42	3.50	20.00	
	24	1/2 to 7	76	8.00	35.00	

#### ARMSTRONG BROS. Chain Pipe Wrenches

Improved design increases strength and ease of operation. Handles drop forged, high carbon steel—stiffness and spring. Jaws forged from special steel, treated, hardened and tested for toughness. Chains proof tested to two-thirds specified strength.

Reversible Jaw Tongs. "2 tools for the price of 1."

Regular Tongs No	10	11	12	13	131/2	14	15	151/2	16
Reversible Jaw Tongs No	30	31	32	33	331/2	34	35		
Price:		_							
Complete Wrench	\$5.00	\$7.00	\$10.00	\$14.00	\$18.00	\$22.00	\$36.00	\$60.00	\$80.00
Capacity:									
Size Pipe			1/4-21/2	3/4-4	1-6	11/2-8		4-16	4-18
Extreme Length, Ins	14	20	27	37	44	51	65	78	87
Weight, Pounds	13/4	6	10	161/2	23	32	53	95	137
Flat Link Chain:									
Length, Inches	91/2	131/2	171/9	221/2	32	401/2	551/2	70	741/2
Breaking Strain, Lbs	3,600	6,700	9,800	12,500	14,300	15,700	21,800	30,000	40,000
Cable Chain:									
Length, Inches	93/4	141/9	18	27	331/2	42	57	72	76
Breaking Strain, Lbs	1,200	4,000	6,000	10,500	12,500	15,000	19,000	28,000	40,000
Prices of Ext. Parts:					V				
Extra Chain	\$1.50								\$40.00
Extra Jaws, Pair	2.00	3.50	5.50	8.00	9.50	11.00	15.00	24.00	32.00
Extra Bolt and Nut, per					- 1				
Set	. 28	.36	.46	.60	.70	.90	1.30	1.75	2.50